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INCH/METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DRILL	DECIMAL	TAP	DRILL	DECIMAL	TAP	DRILL	DECIMAL	TAP	DRILL	DECIMAL	TAP
1/64	.0135		41	.0960		7/32	.2130	1/4-28	31		.4844
	.0145		40	.0980			.2188		64	1	.5000
	.0156		39	.0995			.2210		33	2	.5156
	.0160		38	.1015	5-40		.2280		64	17	.5312
	.0180		37	.1040	5-44		.2340		35	32	.5469
	.0200		36	.1065	6-32	15/64	.2344		64	9	.5625
	.0210			.1094			.2380		37	16	.5781
	.0225			.1100			.2420		64	19	.5938
	.0240		35	.1110			.2460		39	32	.6094
	.0250		34	.1130	6-40		.2500		64	5	.6250
	.0260		33	.1160			.2570	5/16-18	41	8	.6406
	.0280		32	.1200			.2610		64	21	.6562
	.0292		31	.1250			.2656		43	32	.6719
	.0310			.1285			.2660		64	11	.6875
1/32	.0312		30	.1360	8-32, 36		.2720	5/16-24	45	16	.7031
	.0320		29	.1405			.2770		64	23	.7188
	.0330		28	.1406			.2810		47	32	.7344
	.0350			.1440			.2812		64	3	.7500
	.0360		27	.1470			.2900		49	4	.7656
	.0370		26	.1495	10-24		.2950		64	25	.7812
	.0380		25	.1520			.2969		51	32	.7969
	.0390		24	.1540			.3020		64	13	.8125
	.0400		23	.1562			.3125	3/8-16	53	16	.8281
	.0410			.1570			.3160		64	27	.8438
	.0420		22	.1590	10-32		.3230		55	32	.8594
	.0430		21	.1610			.3281		64	7	.8750
	.0465		20	.1660			.3320	3/8-24	57	8	.8906
3/64	.0469	0-80	19	.1695			.3390		64	29	.9062
	.0520		18	.1719			.3438		59/64	32	.9219
	.0550			.1730			.3480			15	.9375
	.0595	1-64, 72	17	.1770	12-24		.3580		61/64	16	.9531
1/16	.0625		16	.1800			.3594		31		.9688
	.0635		15	.1820	12-28		.3680	7/16-14	63/64	32	.9844
	.0670		14	.1850			.3750			1	1.0000
	.0700	2-56, 64	13	.1875			.3770				1.0469
	.0730			.1890			.3860		1 3/64		1.1094
	.0760		12	.1910			.3906	7/16-20	1 7/64		1.1250
5/64	.0781		11	.1935			.3970			1 1/8	1.1719
	.0785	3-48	10	.1960			.4040		1 11/64	1 7/32	1.2188
	.0810		9	.1990			.4062				1 1/4
	.0820	3-56	8	.2010	1/4-20		.4130				1.2500
	.0860		7	.2031			.4219		1 19/64	1 11/32	1.2969
	.0890	4-40	6	.2040			.4375	1/2-13			1.3438
	.0935	4-48	5	.2055			.4531				1.3750
3/32	.0938		4	.2090			.4688	1/2-20	1 27/64		1.4219
											1.5000

METRIC TAP DRILL SIZES

METRIC	MM	DECIMAL	METRIC	MM	DECIMAL	METRIC	MM	DECIMAL	METRIC	MM	DECIMAL
M1.6 X 0.35	1.25	.0492	M6 X 1	5.00	.1968	M16 X 2	14.00	.5512	M27 X 3	24.00	.9449
M1.8 X 0.35	1.45	.0571	M7 X 1	6.00	.2362	M16 X 1.5	14.50	.5709	M27 X 2	25.00	.9843
M2 X 0.4	1.60	.0630	M8 X 1.25	6.70	.2638	M18 X 2.5	15.50	.6102	M30 X 3.5	26.50	1.0433
M2.2 X 0.45	1.75	.0689	M8 X 1	7.00	.2756	M18 X 1.5	16.50	.6496	M30 X 2	28.00	1.1024
M2.5 X 0.45	2.05	.0807	M10 X 1.5	8.50	.3346	M20 X 2.5	17.50	.6890	M33 X 3.5	29.50	1.1614
M3 X 0.5	2.50	.0984	M10 X 1.25	8.70	.3425	M20 X 1.5	18.50	.7283	M33 X 2	31.00	1.2205
M3.5 X 0.6	2.90	.1142	M12 X 1.75	10.20	.4016	M22 X 2.5	19.50	.7677	M36 X 4	32.00	1.2598
M4 X 0.7	3.30	.1299	M12 X 1.25	10.80	.4252	M22 X 1.5	20.50	.8071	M36 X 3	33.00	1.2992
M4.5 X 0.75	3.70	.1457	M14 X 2	12.00	.4724	M24 X 3	21.00	.8268	M39 X 4	35.00	1.3780
M5 X 0.8	4.20	.1654	M14 X 1.5	12.50	.4921	M24 X 2	22.00	.8661	M39 X 3	36.00	1.4173